

FIG. 1

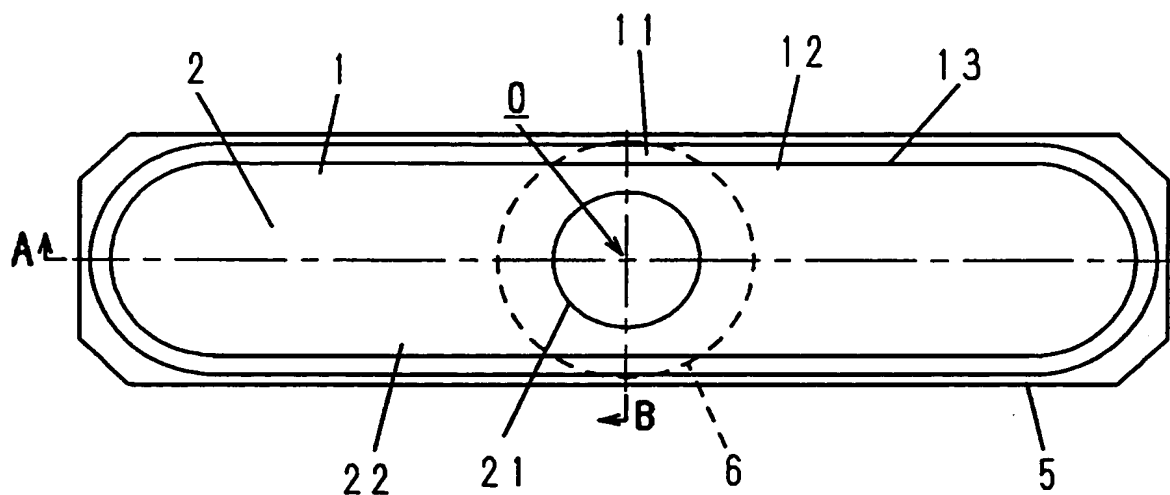


FIG. 2

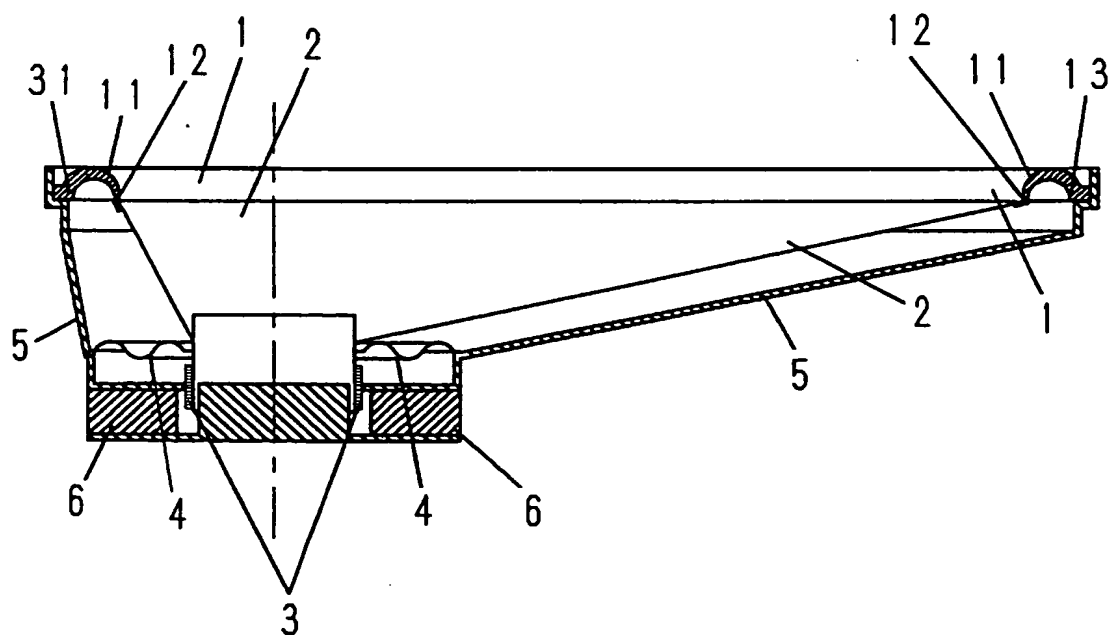


FIG. 3

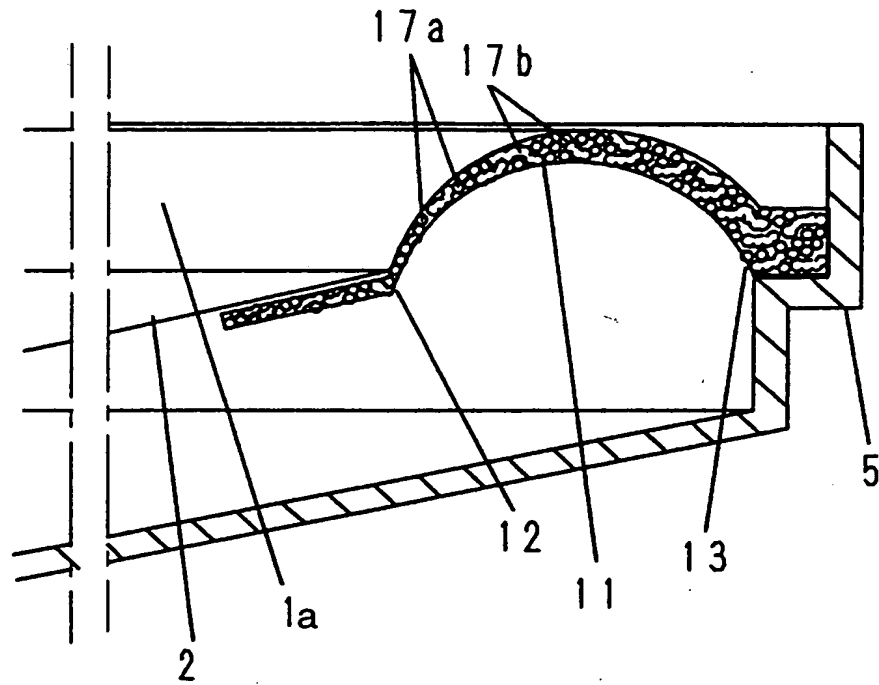


FIG. 4

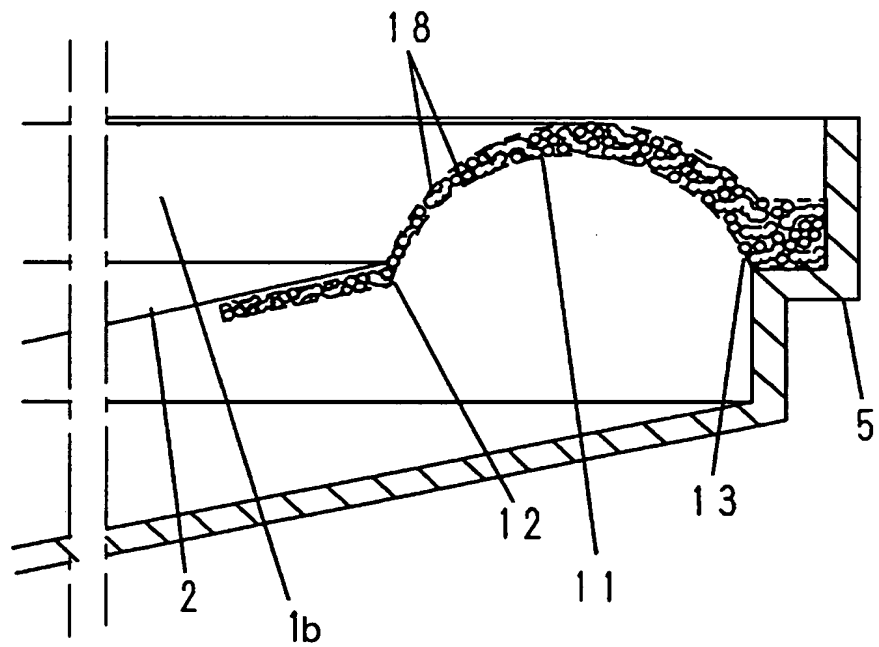


FIG. 5

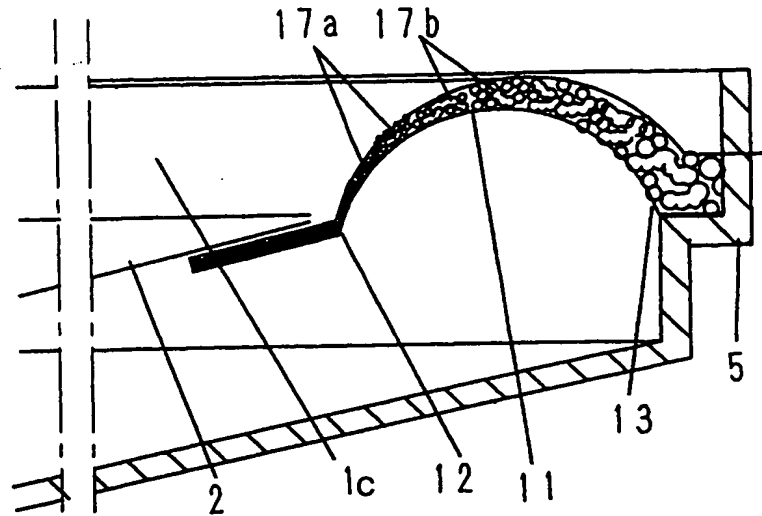


FIG. 6

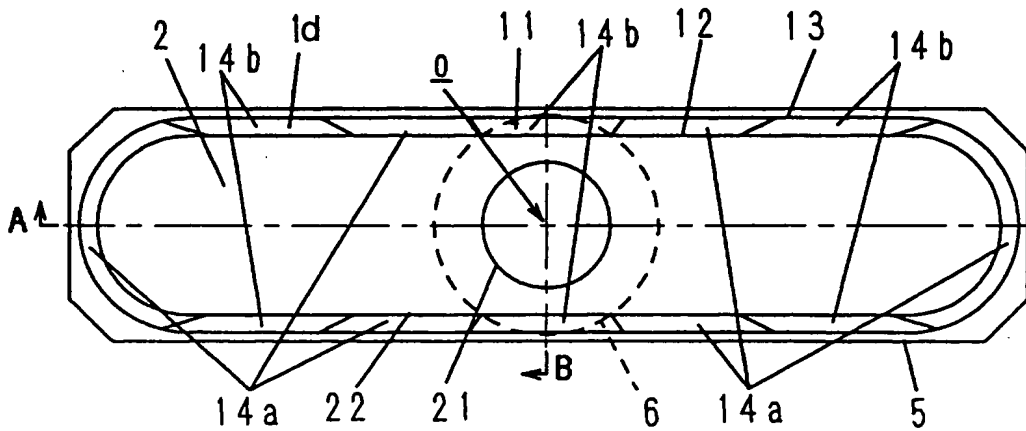


FIG. 7

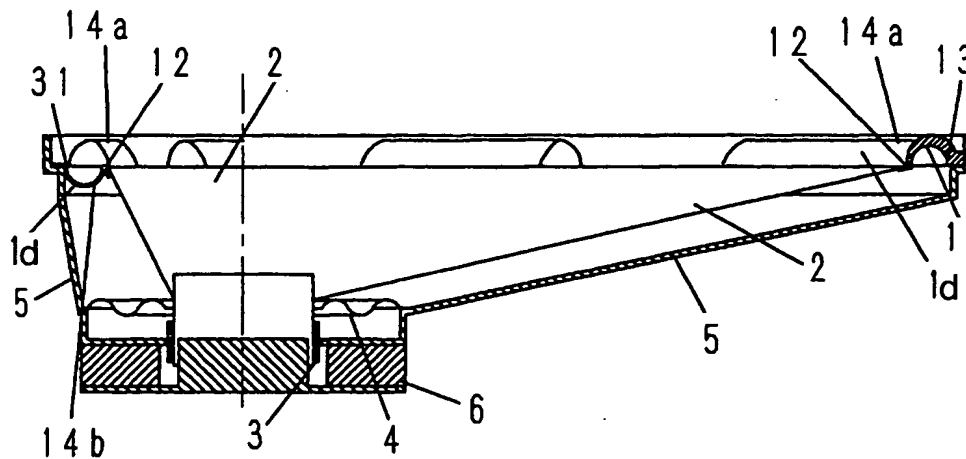


FIG. 8

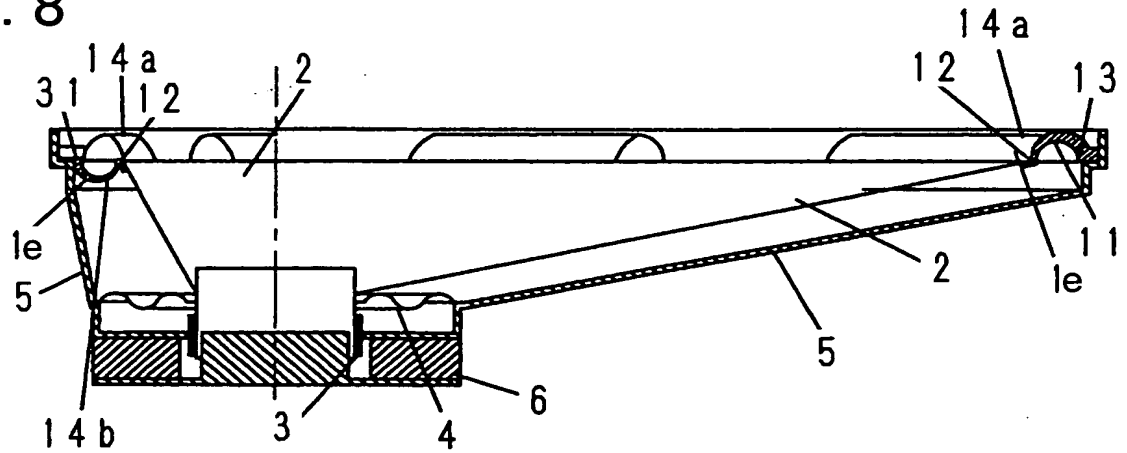


FIG. 9

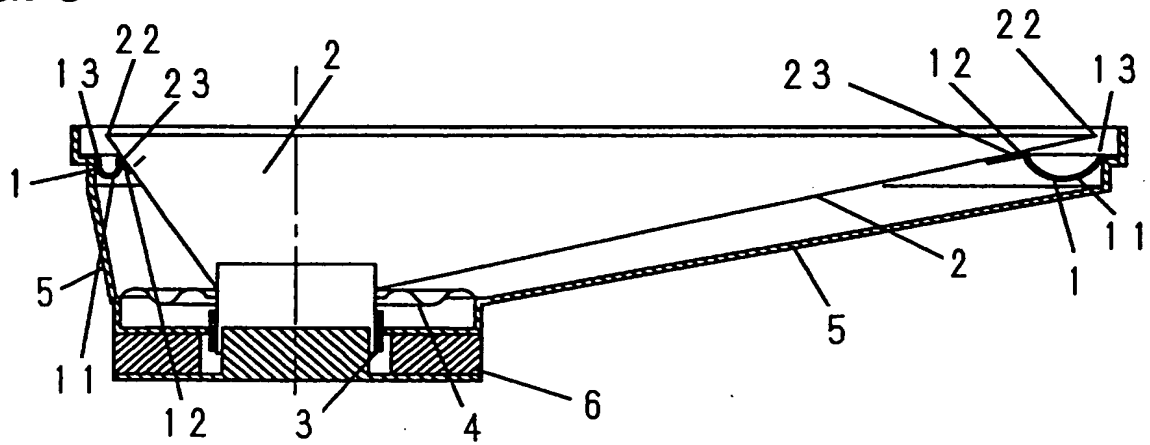


FIG. 10

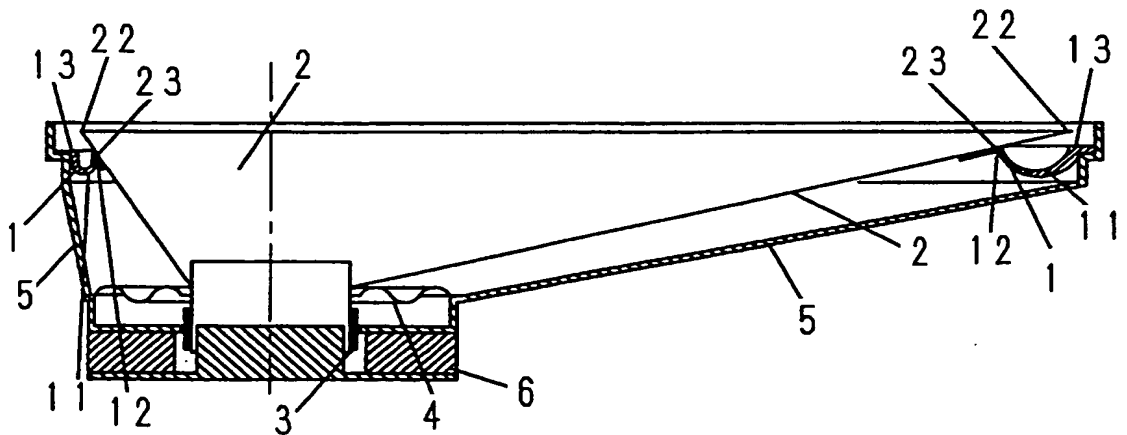


FIG. 11

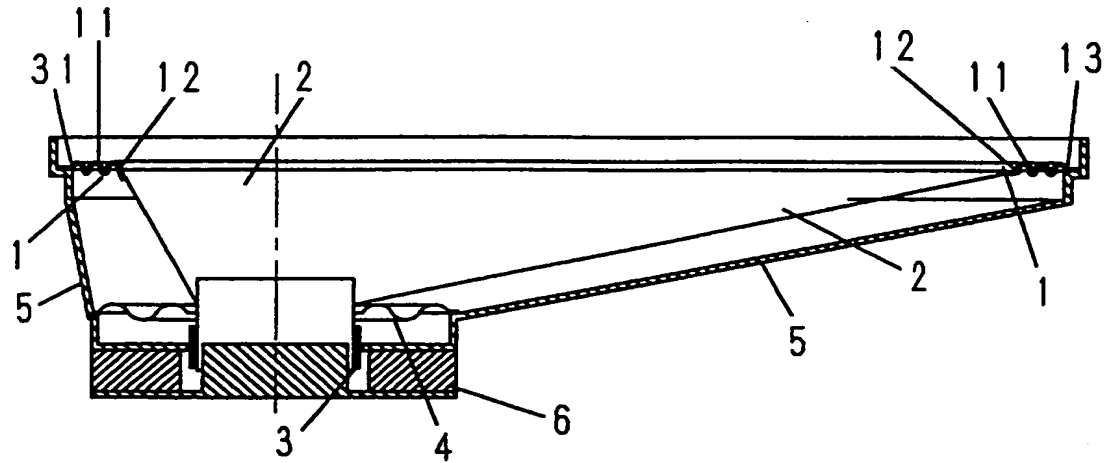


FIG. 12

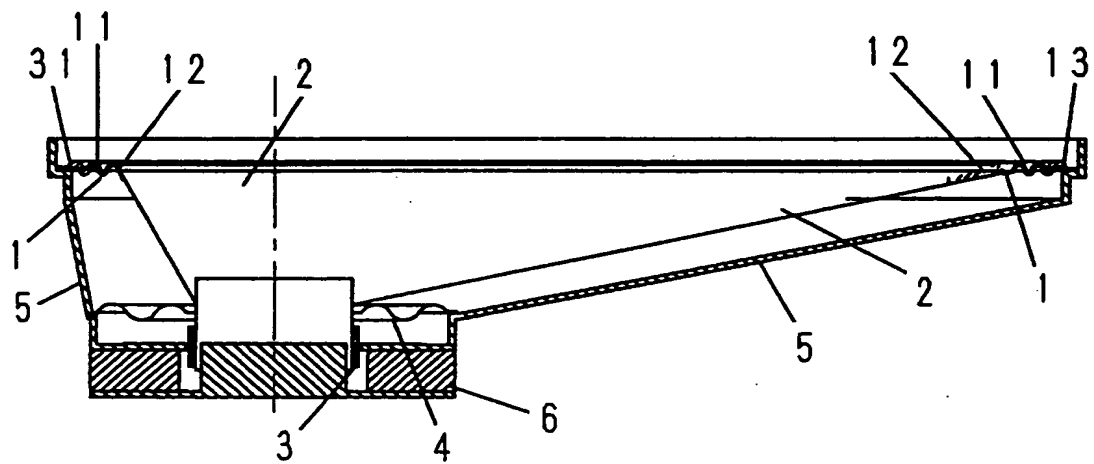


FIG. 13

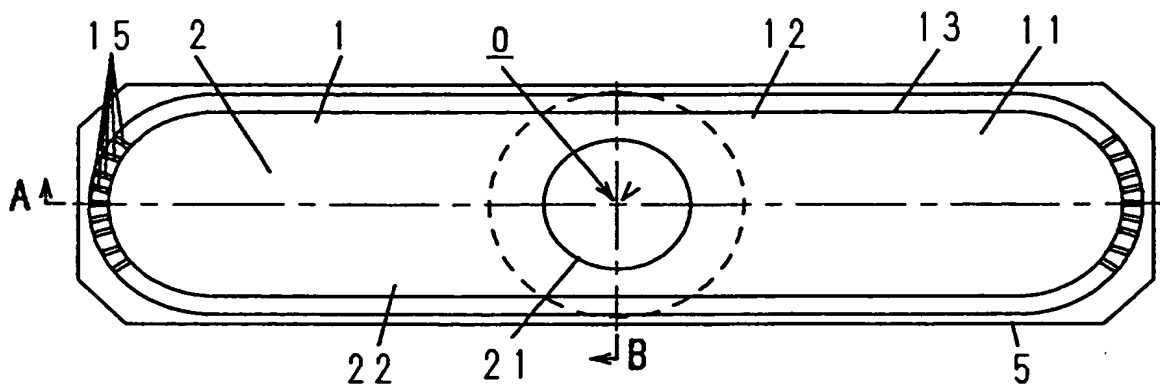


FIG. 14

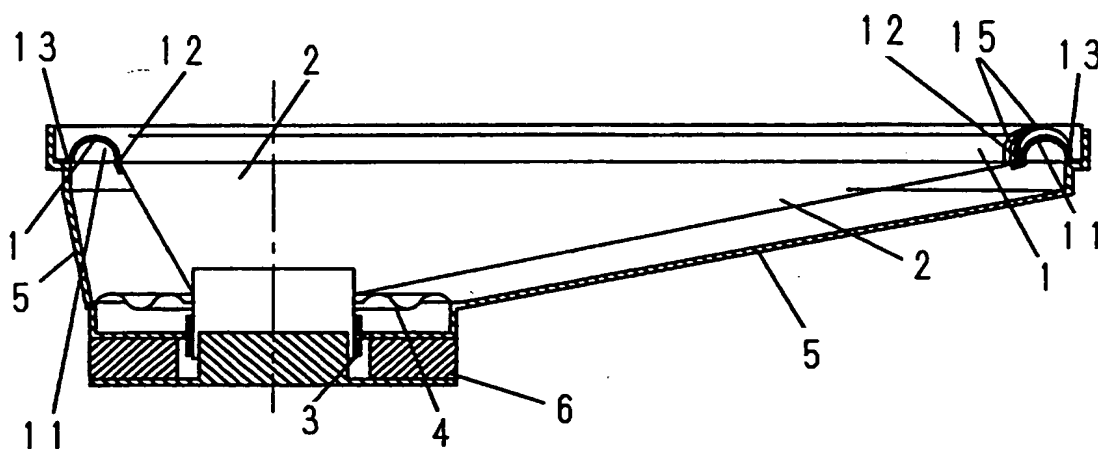


FIG. 15

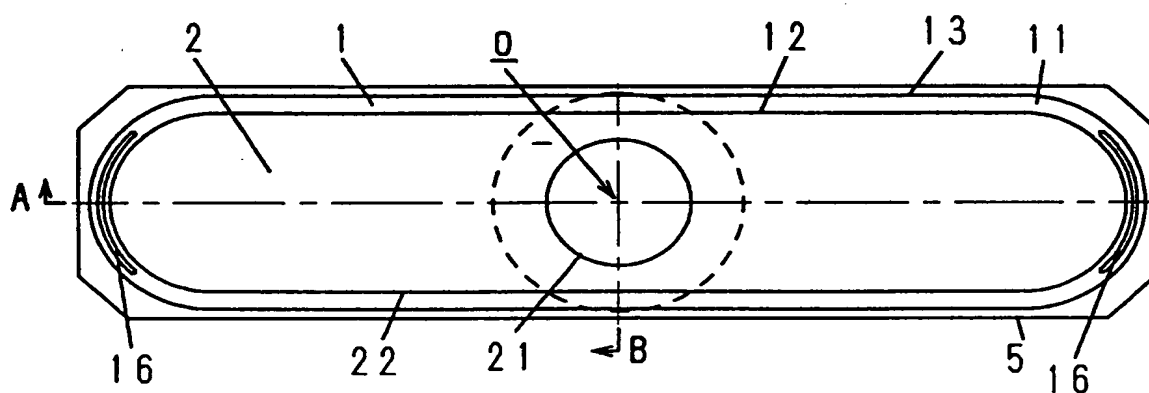


FIG. 16

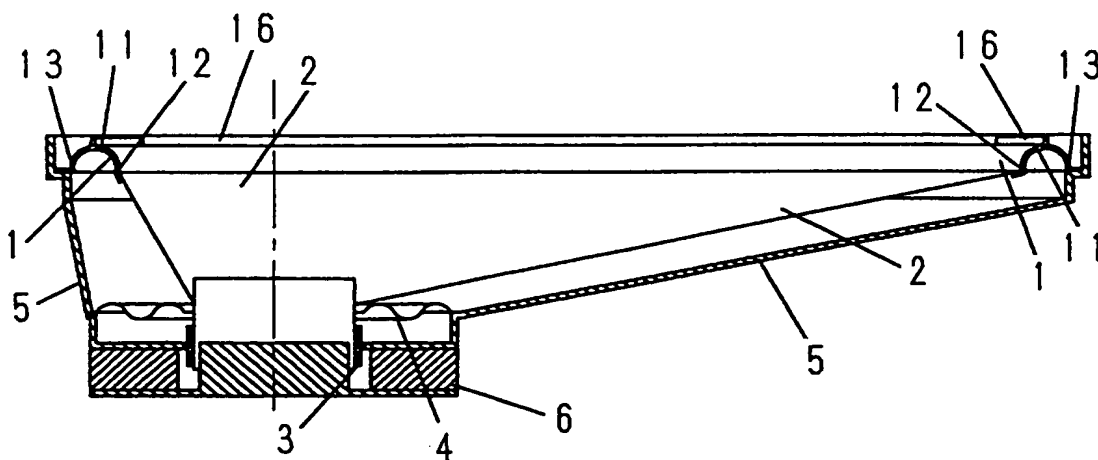


FIG. 17

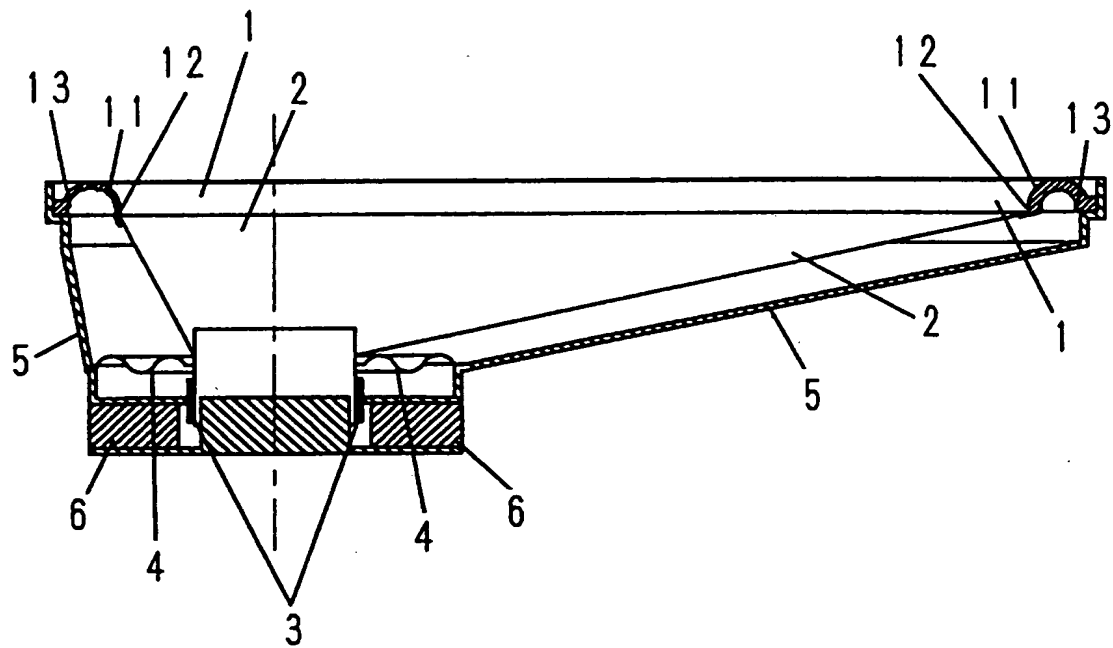


FIG. 18

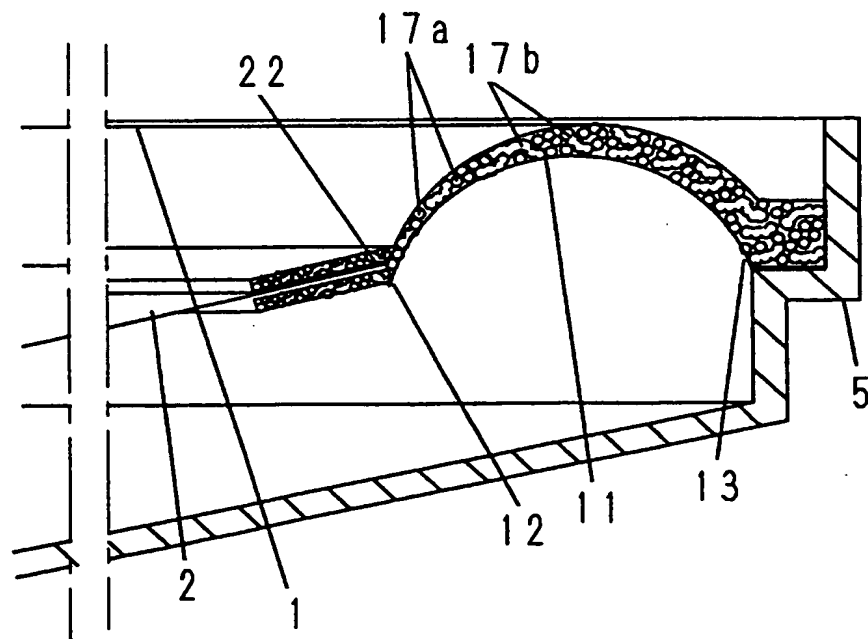


FIG. 19

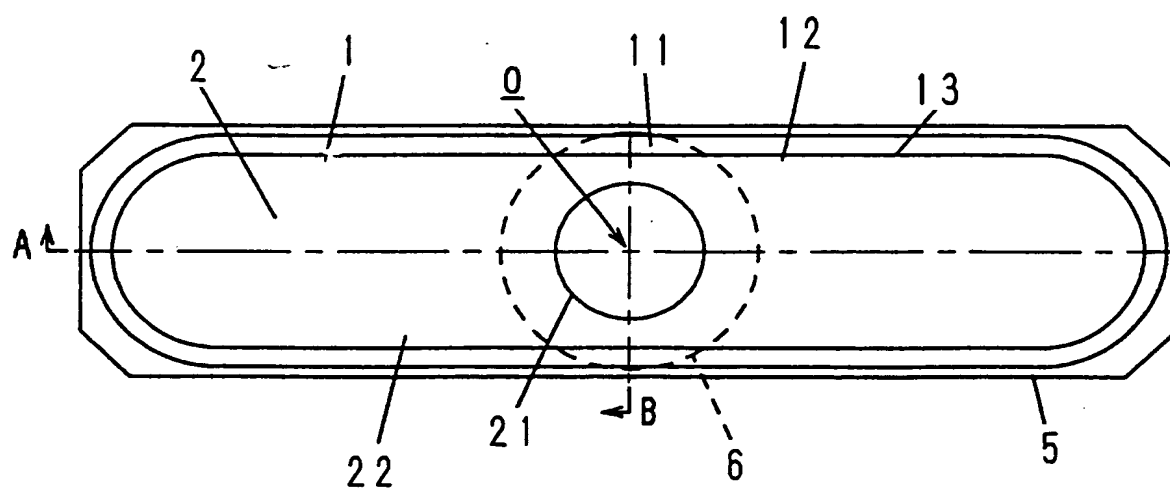
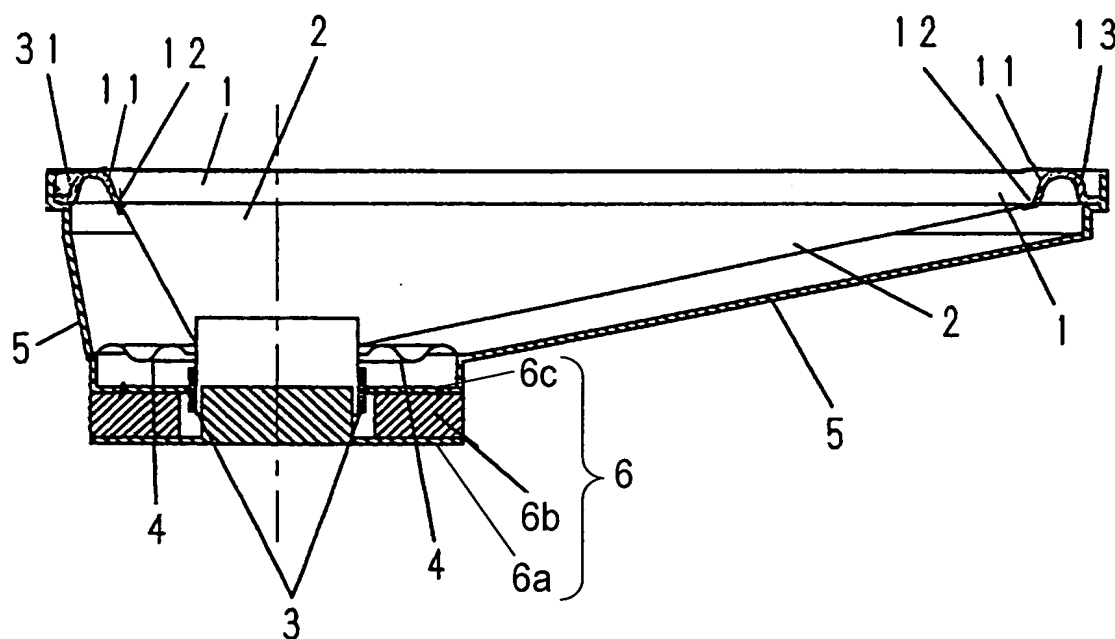


FIG. 20



Reference Numerals

1, 1a, 1b, 1c, 1d, 1e	Edge
2	Diaphragm
3	Voice coil
4	Damper
5	Frame
6	Magnetic circuit
11	Flexible portion
12	Inner periphery portion
13	Outer periphery portion
14a	Convex portion
14b	Concave portion
15, 16	Convex portion (rib)
17a	Independent foam
17b	Continuous foam
18	Skin layer
22	Outer periphery
23	Inside portion